

# Work Order ID 60577

Wednesday, July 14, 2010 11:26:51 AM



Page 1

Item ID: D3007-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Strut

Start Date: 7/14/2010 Start Qty: 2.00



Cust Item ID:

Required Date: 7/16/2010 Req'd Qty: 2.00



Customer:

Reference:

Approvals:

Process Plan:

*MRF*

Date: 10-7-14

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D3007

Rev A1

100

0.00



Small Fab

Small Fab

Memo

0.00

Small Fab

Drill one end as per Dwg D3007

*8/5/07/29 (2)*

110

0.00



QCS- Inspect part completeness to step on W/O

QC

Memo

0.00

Quality Control

*(x2)*

*PTO ->*

120

0.00



Identify as per dwg & Stock Location: *265*

Packaging

Memo

0.00

Packaging

*8/10/12/30 (2)*

W/O: 60577		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
	111	Perm. change ADD step for touch up as requires <del>be</del> with Zinn per AS2004	M	10/07/29	X2		S 10/07/29
	112	ADD step <del>to</del> <del>the</del> AC 3 inspect touch ups	S	10/07/29	+2		S 10/07/29

Part No: D3007-1 PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**Work Order ID 60577**

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Process Plan:

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Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/07/30 *[Signature]*  
10-7-30  
(2)

# Picklist Print

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Page 1

Work Order ID: 60577



Parent Item: D3007-1



Parent Item Name: Strut

Start Date: 7/14/2010

Required Date: 7/16/2010

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP A 01.03.23 New Issue E C

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D2704

Manufactured

No

100

Each

7.0000

1



Cross Brace



Location

Loc Qty

Loc Code

ST259

7

29050

7

2  
7/10/07/29  
2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

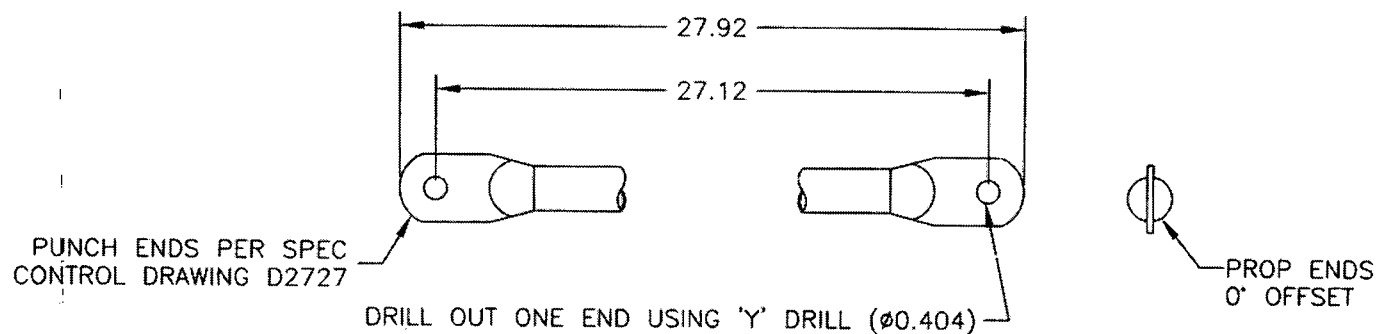
**NOTE:** Date & initial all entries

**DART**



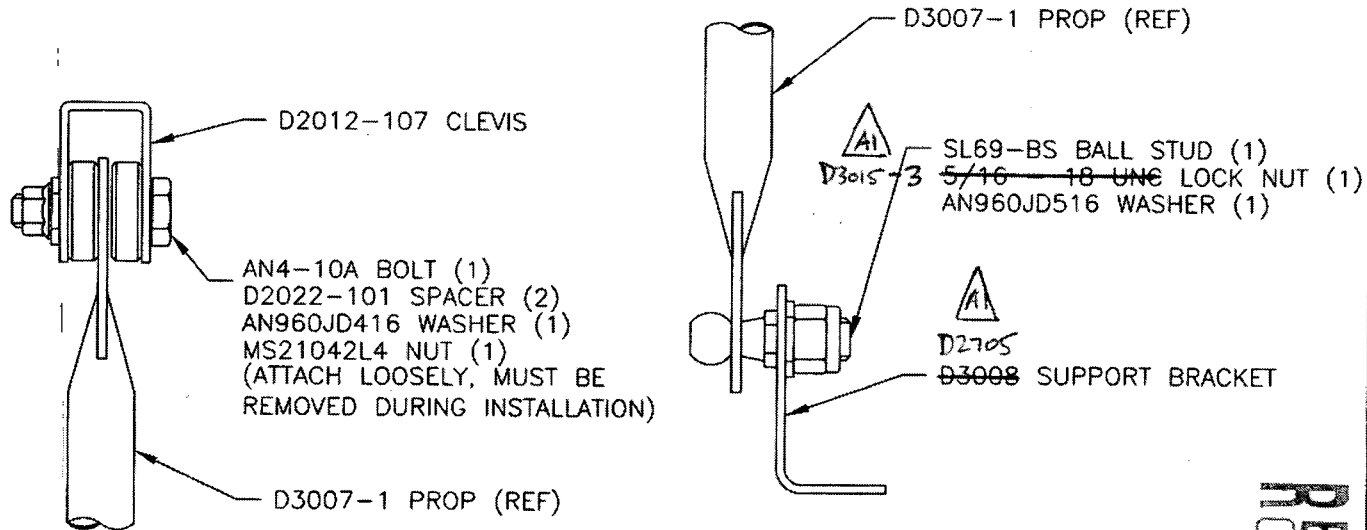
DESIGN	DRAWN BY	DART AEROSPACE LTD
✓	✓	HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO.
✓	✓	D3007
DATE	TITLE	REV. A
01.03.22	PROP ASSEMBLY	SHEET 1 OF 1
A	NEW ISSUE	SCALE
A1	CHANGE TO D2705 & D3015-3	1:2

60577



D3007-1 PROP

MATERIAL: AISI 304/316/318 SS TUBE, Ø0.50 X 0.035 WALL  
ENSURE SEAMLESS TUBE IS USED  
CAN MAKE FROM D2704



D3007-041 PROP ASSEMBLY

GENERAL NOTES

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED  
ALL DIMENSIONS ARE IN INCHES

RELEASED  
01.03.30

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DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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**NOTE:** Date & initial all entries